

## CLAIMS

What is claim is:

- 1) A bistable liquid crystal device comprising:
  - a first substrate having thereon a first conductive layer and a first alignment layer;
  - a second substrate having thereon a second conductive layer and a second alignment layer; and
  - a liquid crystal layer sandwiched between said first and second alignment layers, said first alignment layer inducing a first pretilt angle  $\theta_1$  in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact with said first alignment layer, and said second alignment layer inducing a second pretilt angle  $\theta_2$  in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact with said second alignment layer, said liquid crystal layer being capable of maintaining a stable bend state or a stable splay state at zero bias voltage and being switchable between said stable bend state and said stable splay state when a switching energy is applied in operation to said liquid crystal layer.
- 2) The device of claim 1, wherein said liquid crystal layer comprises liquid crystal having a positive dielectric birefringence when driven by electrical pulses at low frequency and a negative birefringence when driven by electrical pulses at high frequency.
- 3) The device of claim 1, wherein at least one of said first and second alignment layers comprises a mixture of vertical alignment material and horizontal alignment material.
- 4) The device of claim 1 further comprising input and output polarizers.
- 5) The device of claim 4 wherein said input and output polarizers respectively angle said alignment direction by  $\pm 40^\circ$  to  $\pm 60^\circ$ .

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1 6) The device of claim 1 wherein said pretilt angles on said pair of substrates are  
2 substantially different.

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1 7) The device of claim 1 wherein said pair of substrates have substantially parallel  
2 alignment directions.

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1 8) The device of claim 1 wherein said switching energy is an electrical pulse  
2 generated by said first and second conductive layers.

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1 9) The device of claim 1 wherein said switching energy is an electrical pulse having  
2 low frequency to align said liquid crystal layer to said bend state.

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1 10) The device of claim 1 wherein said switching energy is an electrical pulse having  
2 high frequency to align said liquid crystal layer to said splay state.

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1 11) The device of claim 1 wherein said switching energy is an electrical pulse  
2 providing an electrical field in a predetermined direction between said pair of  
3 substrates to switch said liquid crystal layer between said bend state and said splay  
4 state.

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1 12) The device of claim 1 wherein one of said conductive layers further includes a  
2 patterned electrode to provide an electrical field in a predetermined direction  
3 between said pair of substrates to switch said liquid crystal layer between said  
4 bend state and said splay state.

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1 13) The device of claim 1 wherein one of said conductive layers further includes a  
2 patterned electrode, said patterned electrode having an interdigital structure so that  
3 controlling the voltages on said interdigital electrode can apply either a vertical or

4 horizontal electric field upon said liquid crystal layer.

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1 14) The device of claim 1 wherein said first and second conductive layers are  
2 patterned into stripes that are substantially perpendicular in direction to each other  
3 to form an overlapping matrix of pixels.

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1 15) The device of claim 1 wherein both said first and second conductive layers are  
2 transparent.

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1 16) The device of claim 1 wherein one of said first and second conductive layer is  
2 optically reflecting.

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1 17) In a bistable liquid crystal device, said bistable liquid crystal device including a  
2 first substrate having thereon a first conductive layer and a first alignment layer, a  
3 second substrate having thereon a second conductive layer and a second alignment  
4 layer, and a liquid crystal layer sandwiched between said first and second  
5 alignment layers, a method for producing a bistable state comprising:  
6 inducing a first pretilt angle  $\theta_1$  in the range of 20°-65° between said liquid crystal  
7 layer in contact with said first alignment layer;  
8 inducing a second pretilt angle  $\theta_2$  in the range of 20°-65° between said liquid  
9 crystal layer in contact with said second alignment layer;  
10 aligning said liquid crystal layer either in a stable bend state or in a stable splay  
11 state at zero bias voltage; and  
12 applying a switching energy to said liquid crystal layer to switch said liquid  
13 crystal layer between said stable bend state and said stable splay state.

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1 18) The method of claim 17 wherein applying said switching energy further comprises  
2 generating an electrical pulse by said first and second conductive layers.

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- 1 19) The method of claim 17 wherein applying said switching energy further comprises  
2 applying a low frequency electrical pulse to align said liquid crystal layer to said  
3 bend state.  
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- 1 20) The method of claim 17 wherein applying said switching energy further comprises  
2 applying a high frequency electrical pulse to align said liquid crystal layer to said  
3 splay state.  
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- 1 21) The method of claim 17 wherein applying said switching energy further comprises  
2 generating an electrical field in a predetermined direction between said pair of  
3 substrates to switch said liquid crystal layer between said bend state and said splay  
4 state.  
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- 1 22) A bistable liquid crystal device comprising:  
2 a first substrate having thereon a first conductive layer and a first alignment layer;  
3 a second substrate having thereon a second conductive layer and a second  
4 alignment layer; and  
5 a liquid crystal layer sandwiched between said first and second alignment layers,  
6 said liquid crystal layer having a positive dielectric anisotropy under a low  
7 frequency electrical field and a negative dielectric anisotropy under a high  
8 frequency electrical field, said first alignment layer inducing a first pretilt angle  $\theta_1$   
9 in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact with said first  
10 alignment layer, and said second alignment layer inducing a second pretilt angle  
11  $\theta_2$  in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact with said  
12 second alignment layer, said liquid crystal layer  
13 being either in a stable bend state or in a stable splay state at zero bias  
14 voltage; and  
15 being switchable between said stable bend state and said stable splay state  
16 when a switching energy is applied in operation to said liquid crystal layer.

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1 23) A bistable liquid crystal device comprising:

2 a first substrate having thereon a first conductive layer and a first alignment layer;  
3 a second substrate having thereon a second conductive layer and a second  
4 alignment layer; and  
5 a liquid crystal layer sandwiched between said first and second alignment layers,  
6 said liquid crystal layer having a positive dielectric anisotropy and a cell gap-  
7 birefringence product of  $0.31 \pm 0.1 \mu\text{m}$ , said first alignment layer inducing a first  
8 pretilt angle  $\theta_1$  in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact  
9 with said first alignment layer, and said second alignment layer inducing a second  
10 pretilt angle  $\theta_2$  in the range of  $20^\circ$ - $65^\circ$  between said liquid crystal layer in contact  
11 with said second alignment layer, said liquid crystal layer  
12 being either in a stable bend state or in a stable splay state at zero bias  
13 voltage; and  
14 being switchable between said stable bend state and said stable splay state  
15 when a switching energy is applied in operation to said liquid crystal layer.

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